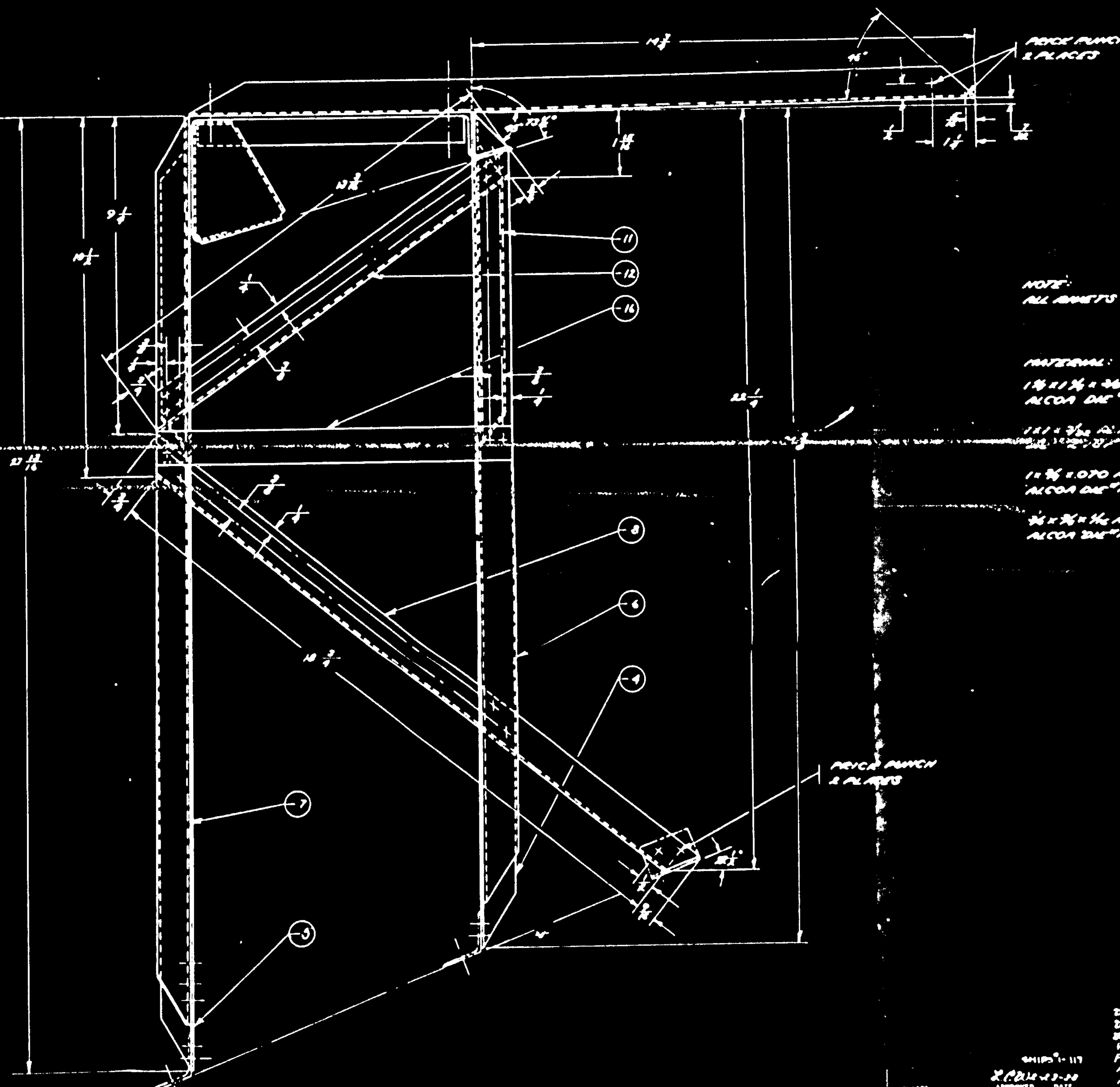



NOTE:
ALL RIVETS TO BE AN442-5

MATERIAL:

| | |
|---|---|
| 1 3/4 x 1 3/4 x 3/32 AL. ALLOY EXT. 24ST ALCOA DIE #K787 SPEC. 46A3 COND T | -2, -3 |
| 1 x 1 x 3/32 AL. ALLOY EXT. 24ST ALCOA [illegible] | [illegible] |
| 1 x 3/4 x .070 AL. ALLOY EXT. 24ST ALCOA DIE #1288 SPEC. 46A3 COND. T. | -10 -11 -12 -13 -14 -16 |
| 3/4 x 3/4 x 1/16 AL. ALLOY EXT. 24ST ALCOA DIE #K5101 SPEC. 46A3 COND. T. | -15 & -16 |

SHIPS #1-117

| MODEL | NEXT ASSY | REQ |
|---|---|---|
| 28-5 MN | 28F2025 | 1 |
| 28-5 ME | 28F2025 | 1 |
| 28-5 MA/ME | 28F2025 | 1 EA. |
| PBY-5B | 28F2025 | 1 |
| PBY-5A | 28F2025 | 1 |

APPROVED / DATE
CALC WT 51 5HA
REQUIREMENTS PER AIRPLANE
PARTS LIST PER ASSY.

| MATERIAL | SPEC | HEAT TREAT |
|---|---|---|
| NOTED | NOTED | NONE |

CONSOLIDATED AIRCRAFT CORP.
SAN DIEGO CALIF.

NAME: SUPPORT - FURN AUX. POWER UNIT

J 28F2098